

DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

**June 20, 2014
Midnight Shift**

**BASF EMPLOYEES
49 Last Recordable
354 Last Lost Time**

#1 MED / AI 5655:

DOWN...Vac-U-Max knife gate not operating under minor stations

Midnight shift:

Day shift: Continued/work order is in to repair Line 1/ 4 minor slide gate. They are repairing now.

Afternoon shift: Down...minor slide gate not repaired. Phone call to Greg Menz and Leon Zavodnik asking to have gate replaced in morning as emergency work.

#1 RC / AI 5655:

Ready and running. Calciner is at temperature. No cutter required.

Midnight shift:

Day shift: Continued.

Afternoon Shift: Continue.

Exhaust to Trimer

#2 MED line/ Cu-0860:

On hold until more 3818 gets in pass. We are not done...just on hold until more Cu 3818 is made on #5 RC.

Midnight shift:

Day Shift: On Hold...waiting for next Cu 3818 material.

Afternoon Shift: Hold for more Cu 3818 and for Viron work

#2 RC/ Cu-0860:

Re-screen/Lot 152-bags2,7,20,22,27-we will make these lot 153.

Midnight Shift:

Day shift: Down/Start re-screens after maintenance finishes PMs. Started bringing up re-screens to 2nd floor.

Afternoon shift: Material for re-screening brought to 2nd floor. Calciner down for PM work

Exhaust to F1

#3 MED line / D-1798 NAQ:

Continue...making batches up to #300. This should give us enough calcined material to reach Lot 11 SS 13.

Midnight Shift:

Day shift: Re-started.

Afternoon Shift: Continue

#3 RC / D - 1798:

Calciner lit and up to temperature. Making MED batches up to #300...this should give us enough calcined material to reach Lot 11, SS 13

Midnight shift:

Day shift: Continued.

Afternoon Shift: Continue...work notification written for electrician to tune burners on #3 RC (detecting CO on 2nd floor).

Exhaust to CTO

#4 RC / D-5206:

Completed.

Midnight Shift:

Day shift: Is in auto start up for IMC. Kirk will also be working on it. Will need reversed when temps are low enough.

Afternoon Shift: Kirk's work completed, calciner brought down and reversed.

Shutting down and locking out late afternoon shift for cleaning (cleaning sheet on GL Lucas' desk

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.

Midnight Shift:

Day shift: Continued on re-fire list.

Afternoon shift: Continue re-fires

Exhaust to 5A DC

Old Pfaudler D-0761:

Continue on as long as the water is clear.

Midnight Shift:

Day Shift: Continued.

Afternoon Shift: Hold until buggies are fed and room to run/drop hopper/drop pfaudler.

#6 RC / SC Type G (D-0761):

Continue when material available. Pick any miscolored material(black) off of the top of the drums before closing them up.

Midnight shift:

Day Shift: Continued/kicked out/work order is in to assist in re-lighting.

Afternoon shift: Trying to relight calciner and dryer. Started feeding late in shift after electrician repaired purge air issue. Need to pick up feed rate.

Exhaust to Sly Scrubber

PK Blender / Na Selexorb Intermediate:

Continue. Making approximately 20 batches. Take to drop area in shipping.

Midnight Shift:

Day shift: Continued/2 partial bags in B-9 that can be topped off.

Afternoon shift: Continue batches. More Na Zeolite found in warehouse.

TANK 7 / Cu 0226 solution empty:

Tank was flushed and toted off(6/17/14).

Midnight shift:

Day shift: No activity.

Afternoon Shift: No activity

New Pfaudler / Cu 0226:

Continue

Midnight shift:

Day shift: Will need cleaning instructions. (Grodecki)

Afternoon Shift: No activity

Abbe Blender – D-5206:

Finished.

Midnight shift:

Day shift: No activity

Afternoon Shift: No activity

National Dryer / D-5206:

Done

Midnight Shift:

Day shift: Continued to clean. Need work order in –belt will not run.

Afternoon Shift: Work on finishing cleaning after belt issue resolved.

Tower 3 /DPT-101:

Sheaves have been changed.

Midnight Shift:

Day shift: Loaded and running.

Afternoon shift: Continue

Tower 6 / Cu-1230:

Loaded and DOWN.

Midnight Shift:

Day shift: Compressor and belts are being worked on/will start when repaired.

Afternoon shift: Started up after belts and compressor repaired.

Harrop Kiln – AI-4096 XL

Continued. Use existing drums and place new labels (after old labels are peeled off) on the same spot.

Midnight Shift:

Day shift: Finished Unloading and bringing temperatures down.

Afternoon shift: No activity, bringing kiln down.

North Screener / DPT 101:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Hold.

Day shift: Hold

Afternoon Shift: Hold.

South Screener / Cu-0860:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps . Make sure that we hit the rate required.

Midnight shift:

Day shift: Continued/8 totes

Afternoon Shift: Continue

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift:

Day Shift: No activity

Afternoon shift: No activity

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)

Midnight shift:

Day Shift: No activity

Afternoon shift: No activity

TK #2 Change over to V 2010:

Just need to verify that all saggars have been changed over. We can use V 2010, AL saggars that are clean, or new saggars. Fill in work. We will be tentatively starting the week of June 23.

Midnight shift:

Day Shift: No activity

Afternoon shift: No activity

Priorities

- I. Towers and screening to keep up
- II. 5 RC to have powder for 2 line next week - SA needs to be correct
- III. 4 RC - get rate to standard (Cu-0026 next). need to inspect and analyze lots quickly on

Monday

- IV. Old Pfaudler and 6 RC - get ready to run SCG with potassium
 - V. 3 Line get D-1798 started.
 - VI. Selectsorb - need eyes on mixing to ensure PPE is correct and see what pressure buildup is
 - VII. Harrop Kiln - make sure track works correctly, no manual pushing/ pulling
- Clean National once other jobs are started - Will determine if Na Carb washing is needed after vacuuming (SNAP next)
- Top three are call outs for sure, use discretion for others.

Lucas changed out the pump on the F1 Scrubber tank on 1st floor.

1. DL Page will be replacing a section of the #3 line dust collector during shut down. Ray N. project.
2. F1 Scrubber leak – need to check the suction. It may be pulling too hard allowing the water to blow through the blower. Other improvements / repairs need to be discussed for possible work over shut down.
3. Pioneer was in to take samples for Asbestos in the Truck and Tray dryers. Project quotes from other contractors underway.
4. A bag of ICL-8 out of the dryer is on hold and labeled “Hold for Kristen”.

Below are materials listed that area in Q and not acceptable to use:

Date of Receipt	Material	Material Description	Plant	Storage Location	Batch	In Quality Insp.	Base Unit of Measure	Status
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423142	317.515	KG	Waiting on COA
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423141	12,383.072	KG	Waiting on COA
3/7/2014	55500368	MAGNESIUMCHLORID X 6 H2O	UXCS	0017	OGM062413	5,669.905	KG	Missing COA - Working on getting this
6/11/2014	57350916	ALUMINA VERSAL B-II	UXCS	0002	4422001229	18,143.695	KG	Waiting on COA

Dry ice was ordered on 6/19/14.